

# Dixie-Narco®



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## Service Bulletin # 277

Date: ~~August 7, 1984~~

SUBJECT: Modules for Aseptic Venders

BEGINNING

SERIAL NUMBER: 0001-2732

1. At top rear of the Modules in the area of the vend motors, the 2 way cap and the 2 way plug were both changed to 3 way.
2. Exception: Number 1 Module has always been and continues to have a 3 way cap and a 3 way plug.

REASON: To make #1 Module more compatible with the other Modules if either need to be rewired to operate in the others position.

1. #1 Module is different from the other modules i.e., #2, #3, #4, etc. Electrically #1 Module will not interchange since 3 wires are installed in 3 way cap and plug.
2. On Modules 2, 3, 4, etc., 2 wires are installed in cap and plug regardless of whether the Modules have 2 way cap and plug (old models) or 3 way cap and plug (new models) - refer to beginning serial number.
3. If either of these modules need to be rewired refer to wiring diagram F803,818,490.01 on vender or in service manual.

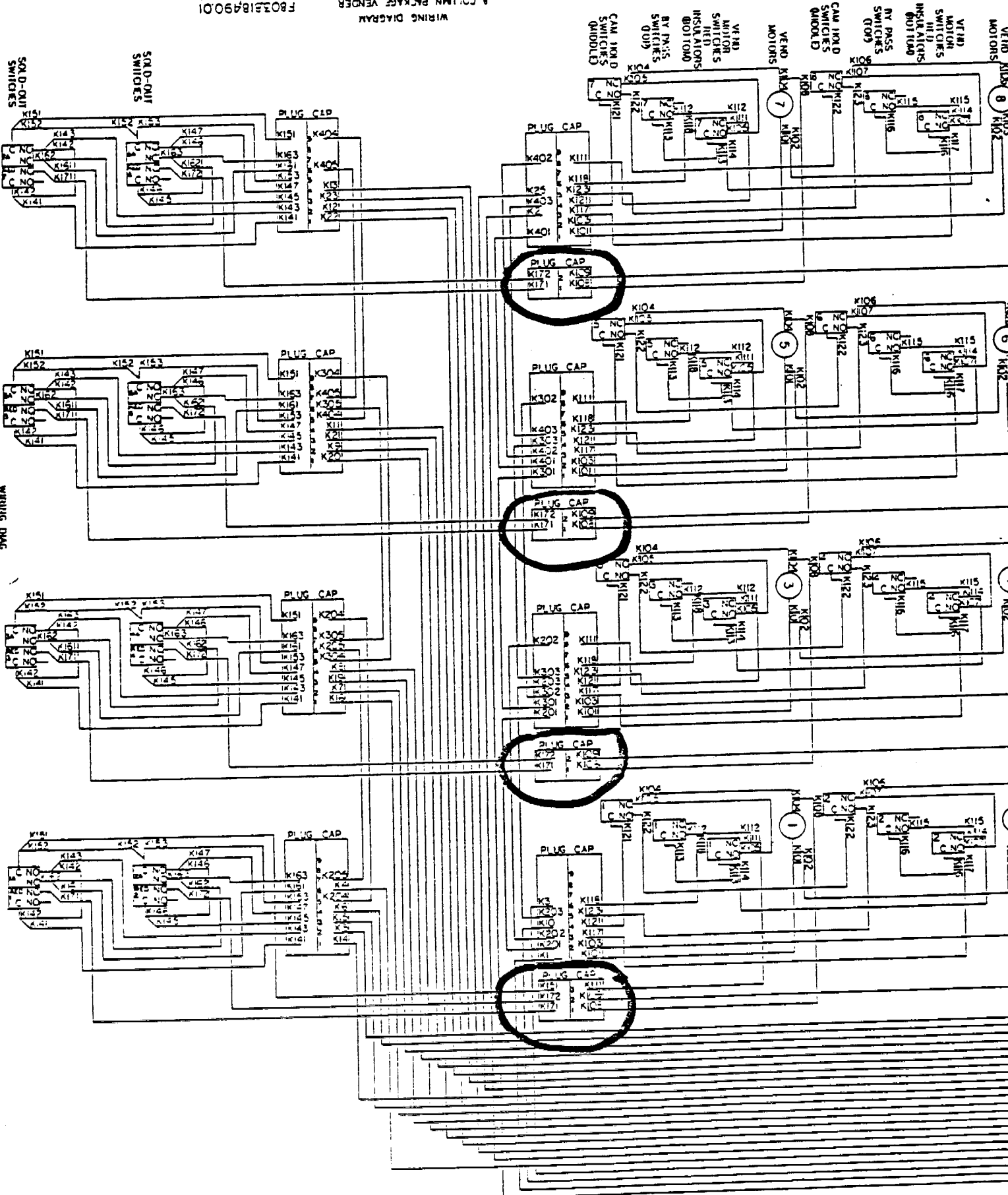
For convenience, a section of the wiring diagram is on Page 2 of this bulletin and the 2 way and 3 way cap/plug areas are circled.

4. When modules are shipped separately, a 3 way cap - Part #904,600,770.01 will be included.
5. If a circumstance arises where the 3 way plug is needed, - order part #904,600,760.01.

DIXIE-NARCO

8 COLUMN PACKAGE VENDOR  
WIRING DIAGRAM

F803B18A9001



WIRING DIAG  
8 COLUMN PACKAGE VENDOR  
REV 7/66  
F803B18A9001